Temperature differential controller with integrated data logger

5 inputs, 3 outputs



Installation and operating instructions

Contents

1.	Gene	eral safety instructions	3
2.	EC de	eclaration of conformity	3
3.	Prop	er usage	4
4.	Abou	ut these instructions	4
	4.1	Contents	4
	4.2	Target audience	4
5.	Insta	llation	5
	5.1	Opening / Closing the casing	5
	5.2	Mounting the casing	6
	5.3	Establishing the electrical connections	7
	5.4	Terminal pin assignments	10
6.	Com	missioning the device for the first time	13
7.	Struc	ture	17
	7.1	Casing	17
	7.2	Display	17
8.	Oper	ation	20
	8.1	Operating buttons	20
	8.2	Display when operating	20
9.	Mod	es of operation	20
	9.1	Changing the mode of operation	20
	9.2	"Off" mode	21
	9.3	"Manual" mode	21
	9.4	"Automatic" mode	22
10.	Setti	ngs menu	23
	10.1	Overview	23
	10.2	Calling up the settings menu and selecting a menu entry	26
	10.3	Setting the time and date	26
	10.4	Setting the system	26
	10.5	Setting the functions	26
	10.6	Setting the parameters	26
	10.7	Setting the priority	27
	10.8	Resetting to factory defaults	27
11.	Func	tions	28
	11.1	Operation	28
	11.2	Characteristics	29
	11.3	Functional description	31
		meters	
13.	Data	logger	46
	13.1	Logging	46
	13.2	Handling the Micro-SD card	47

14.	Dismantling and disposal48		
15.	Info messages		
16.	Troub	leshooting	48
	16.1	General faults	49
	16.2	Error messages	50
	16.3	Checking the Pt1000 temperature sensor	51
17.	Techn	iical data	52
	17.1	Controller	52
	17.2	Cable specifications	53
18.	Exclu	sion of liability	54
19.	Legal	guarantee	54
20.	. Notes55		

1 General safety instructions

- · This document is part of the product.
- Install and use the device only after reading and understanding this document.
- Keep this document in a safe place for the entire service life of the device. Pass the
 document on to subsequent owners and operators of the device.
- Adhere to all safety instructions. Consult (further) professional personnel in the event of any ambiguities.
- The measures described in this document may only be performed by qualified technical professionals. Exception: End-customers may operate the device when they have previously been trained by a technical professional.
- The solar energy system can be damaged by improper operation of the device.
- The device must not be connected to the mains power supply when:
 - the casing is open or damaged.
 - cables are damaged.
- Factory labels and markings must never be altered, removed or rendered unreadable.
- The prescribed conditions of use must be adhered to; more information is provided in 17, p. 52.
- This device is not intended for:
 - children.
 - persons with physical, sensory or mental impairment.
 - persons without sufficient experience or knowledge, unless they are instructed in the use of the device, and initially supervised, by a person responsible for their safety.

2 EC declaration of conformity

This product conforms to the applicable European directives with regard to its design and its operating behaviour. This conformity has been verified. Further information in this regard can be obtained from your dealer.

3 Proper usage

The temperature differential controller, subsequently referred to as the *controller*, is an independently installed electronic temperature controller for on-surface installation. Integration into a pump assembly is possible when the technical specifications of the controller are adhered to.

The maintenance-free controller is exclusively intended for controlling solar energy and heating systems.

4 About these instructions

4.1 Contents

This manual contains all information required by a technical professional for setting up and operating the temperature differential controller.

4.2 Target audience

The target audience of this manual are technical professionals who:

- have the knowledge of terminology and the skills necessary for setting up and operating solar energy systems.
- have the necessary training, knowledge and experience, and knowledge of the applicable regulations in order to evaluate and recognise the dangers inherent in the following work:
 - Installation of electrical equipment
 - Production and connection of data communication cables
 - Production and connection of mains grid power supply cables

5 Installation

Note

The following section describes only the installation of the *controller*. Follow the instructions of each respective manufacturer when installing external components (collectors, pumps, storage tanks, valves, etc.).

5.1 Opening / Closing the casing

5.1.1 Removing the front panel

▶ Grasp the front panel ① by the grooves at the sides ② and pull forwards ③ (Fig. 1).

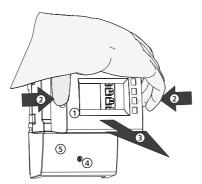


Fig. 1: Removing the front panel

5.1.2 Mounting the front panel

► Carefully position the front panel ① and then press it onto the casing until it latches into place.

5.1.3 Removing the terminal cover



Danger

Risk of death by electrocution!

- Disconnect the controller from the power supply before removing the terminal cover.
- Make sure that the power supply cannot be unintentionally switched on when the
 device is open.
- 1. Remove the screw @ (Fig. 1).
- Remove the terminal cover ⑤.

5.1.4 Mount the terminal cover.

- 1. Position the cover ⑤.
- 2. Tighten the screw 4 to a torque of 0.5 Nm.

5.2 Mounting the casing

- √ The mounting location must satisfy the prescribed conditions of use; more information on this is provided in section 17, p. 52.
- √ The mounting surface is vertical and allows good access for installation.



Danger

Risk of death by electrocution!

- Disconnect the controller from the power supply before opening the casing.
- Make sure that the power supply cannot be unintentionally switched on when the casing is open.
- Do not use the casing as a drilling template.
- 1. If necessary, remove the terminal cover.
- 2. Screw in the screw for the upper mounting hole **①** (Fig. 2) until the screw head has a clearance of 5 ... 7 mm from the mounting surface.
- 3. Hang the controller on the screw by the upper mounting hole and align it vertically.
- 4. Mark the position of the lower mounting hole 2 through the casing.
- 5. Remove the controller and prepare the mounting hole for the lower screw.
- 6. Hang the controller by the upper mounting hole **1** and then fasten the screw in the lower mounting hole **2**.
- 7. Mount the terminal cover.

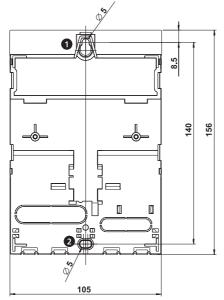


Fig. 2: Rear side of the controller with the upper **1** and lower **2** mounting holes.

5.3 Establishing the electrical connections



Danger

Risk of death by electrocution! Make sure that the following conditions are satisfied when performing the work described in this section:

- All cables leading to the controller must be disconnected from the power supply and it
 must be ensured that they cannot be unintentionally reconnected during installation.
- Each terminal must only be connected to a single conductor.
- The protective earth conductors (PE) from the mains cable and pump and valve cables must be connected to the protective earth conductor terminal block.
- All cables must be laid so that persons cannot stand on them or trip over them.
- The cables must satisfy the requirements listed in Section 17, p. 52.
- The local power supply must match the specifications on the type plate of the controller.
- The power supply cable is to be connected to the mains power as follows:
 - using a plug connected to a wall mains socket or
 - via an isolating mechanism allowing complete isolation in the case of permanent wiring
- The power supply cable must be laid in conformance to all applicable legal guidelines and regulations of the local electricity supplier.

Notice

Danger of damage and malfunction.

- Connect only components that do not overload the controller inputs and outputs; more information is provided on the type plate and in Section 17, p. 52.
- For outputs R1 and R2, the following applies:
 - Speed control must be deactivated when an external relay is connected.
 - The correct pump type must be set (standard/high-efficiency pump).
 More information on this is provided in Sections 6, p. 13 and 12, p. 43 (P18, P19).

Notes

- Any connection polarity may be used for the 1-5 and R_s signal inputs and outputs.
- Only type Pt1000 temperature sensors may be used.
- Lay the sensor cables at least 100 mm away from any power supply cables.
- Use shielded sensor cables when inductive sources are present, e.g. high-voltage lines, radio transmitters, microwave devices.

5.3.1 Position of the terminals

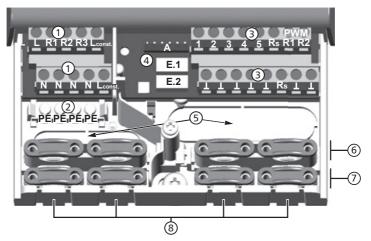


Fig. 3: Terminals in the lower part of the controller (terminal cover removed)

_		,	
①	Power connection terminal block:		
	L	1x phase conductor (mains input)	
	R1, R2	2x output (TRIAC, for pumps or valves)	
	R3	2x output (relay, for pumps or valves)	
	L _{const} .	2x phase conductor (outputs, permanent voltage)	
	N	4x neutral conductor (common neutral conductors for mains power	
		input and outputs)	
	Note		
	Outputs I	R1 and R2 are protected by an electronic fuse.	
2	Protective	e conductor terminal block:	
	PE	4x protective earth (common protective earth for <i>power connection</i>	
		terminal block)	
3	Signals te	rminal block:	
	1 - 4	4x sensor input (Pt1000 temperature sensor)	
	5	1x sensor input (Pt1000 temperature sensor or pulse water meter input)	
	R_S	1x signal output (potential-free relay contact for safety extra-low voltage)	
	PWM R1	2x control output (for PWM-controlled high-efficiency pumps)	
	PWM R2		
	Τ	7x mass connection (common mass for sensor inputs and control outputs)	
4	Α	1x TTL interface (for TTL/USB interface cable)	
		Notice	
		Observe correct polarity! The green conductor of the interface cable	
		socket must be connected to the left pin (gn) of the strip.	
	E.1	1x sensor input (Grundfos Direct Sensors TM VFS or RPS)	
	E.2	1x sensor input (Grundfos Direct Sensors™ VFS or RPS)	
(5)	Cable ope	enings on the rear side of the casing	
6	Upper strain relief clamps (2 identical plastic links, each with 2 strain relief clamps, supplied in the scope of delivery)		
7	Lower strain relief clamps		
-			

8 741.315 | 12.10

5.3.2 Preparing the cable openings

The cables can be fed through openings in the rear wall of the casing or at the bottom of the casing. The openings are pre-punched and must be prepared as required before installation

Prepare the cable openings in the rear wall of the casing as follows:

- 1. Break out the cable openings (Fig. 3) using a suitable tool.
- 2. Deburr the edges.

Prepare the cable openings at the bottom of the casing as follows:

- Cut the required cable openings ® (Fig. 3) at the left and right using a suitable knife and break them out.
- 2. Deburr the edges.

5.3.3 Connecting the cables

- √ All cables are voltage-free.
- √ The cable openings have been prepared.
- ▶ Observe the following points when connecting the cables:
- Connect the cable conductors to the correct terminals as described in Section 5.4, p. 10.
- Mains input and outputs: First connect PE, then N and L.
- · Strain relief:
 - First clamp the lower strain relief clamps and then the upper strain relief clamps.
 - When using the upper strain relief clamps, use the plastic links as described below.
 - If the opening in the strain relief clamp is too large, e.g. in the case of thin cables, turn over the strain relief clamping bar (with the bend facing down).
 - Only use the strain relief clamps for cables entering the bottom of the casing. Use external strain relief clamps when feeding cables through the rear of the casing.

5.3.4 Inserting / Removing plastic links

Insert the plastic links as follows:

- 1. Insert the right plastic link with the latching protrusion first ① (Fig. 4).
- 2. Press the other side of the plastic link down ②, until the spring clamp latches into place.
- 3. Insert the left plastic link the other way around (latching protrusion to the left, spring clamp to the right).

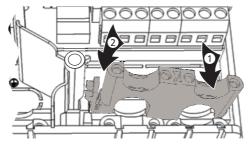


Fig. 4: Inserting the right plastic link

Remove the plastic links as follows:

- 1. Insert a flat-blade screwdriver under the right plastic link between the casing and the spring clamp ①, ② (Fig. 5).
- 2. Carefully push the flat-blade screwdriver to the left ③. Lever the spring clamp ① to the right until the plastic link ④ is free.

3. Pull out the plastic link upwards by hand ⑤.

4. Remove the left plastic link accordingly.

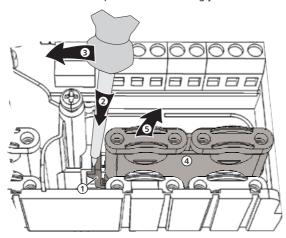


Fig. 5: Removing the right plastic link

5.4 Terminal pin assignments

For each solar energy system that can be selected at the controller, the external components (pumps, valves, temperature sensors) must be connected to particular terminals. The following table provides information on

- the graphic and number of the solar energy system on the controller display (the graphic is only intended to provide an overview and is not a technical drawing) and
- the terminal pin assignments of the connected components.

Display	Legend	Terminal layout		
No system	No system			
<i>Q. 1</i>	Note No system is used when only the function system is selected, then all inputs and or for use by the functions. More information Section 11, p. 28.	utputs are freely available		
1 storage tank, 1 collector arra	у			
P11	T1: collector array sensorT2: lower storage tank sensorR1: solar circuit pump	1, ⊥ 2, ⊥ R1, N, PE (PWM R1, ⊥ ¹⁾)		
1 storage tank with heating ref	turn increase, 1 collector array			
	 T1: collector array sensor T2: lower storage tank sensor T3: upper storage tank sensor T4: heating return increase sensor R1: solar circuit pump R2: heating return switching valve 3) 	1, \(\perp\) 2, \(\perp\) 3, \(\perp\) 4, \(\perp\) R1, N, PE (PWM R1, \(\perp\)) R2, N, PE		

		EN	
Display	Legend	Terminal layout	
1 storage tank with external heat exchanger, 1 collector array			
13 13 12 13 12 13 12	 T1: collector array sensor T2: lower storage tank sensor T3: external heat exchanger sensor R1: storage tank loading circuit pump R2: solar circuit pump 	1, \(\perp\) 2, \(\perp\) 3, \(\perp\) R1, N, PE (PWM R1, \(\perp\) \(\perp\) R2, N, PE (PWM R2, \(\perp\) \(\perp\)	
1 storage tank with zone loadi	ng, 1 collector array		
©711	 T1: collector array sensor T2: lower storage tank sensor T3: upper storage tank sensor R1: solar circuit pump R2: zone loading switching valve 4) 	1, \(\perp\) 2, \(\perp\) 3, \(\perp\) R1, N, PE (PWM R1, \(\perp\)) R2, N, PE	
1 storage tank, 2 collector arra	ys		
71 60 72 R2 6 73	 T1: collector array 1 sensor T2: collector array 2 sensor T3: lower storage tank sensor R1: solar circuit pump, collector array 1 R2: solar circuit pump, collector array 2 	1, \(\perp\) 2, \(\perp\) 3, \(\perp\) R1, N, PE (PWM R1, \(\perp\)) R2, N, PE (PWM R2, \(\perp\)^2)	
2 storage tanks, 1 collector arra	ay (pump-controlled)		
R1 12 13 0	 71: collector array sensor 72: lower storage tank 1 sensor 73: lower storage tank 2 sensor R1: solar circuit pump, storage tank 1 R2: solar circuit pump, storage tank 2 	1, \(\perp\) 2, \(\perp\) 3, \(\perp\) R1, \(\mathbf{N}\), \(\mathbf{PE}\) (PWM R1, \(\perp\)^{1}) R2, \(\mathbf{N}\), \(\mathbf{PE}\) (PWM R2, \(\perp\)^2)	
2 storage tanks, 1 collector arra	ay (pump-/valve-controlled)		
R1 R2 T2 T3 T3	T1: collector array sensor T2: lower storage tank 1 sensor T3: lower storage tank 2 sensor R1: solar circuit pump R2: storage tank switching valve 5)	1, 1 2, 1 3, 1 R1, N, PE (PWM R1, 1) R2, N, PE	
1 swimming pool, 1 collector array			
3. / R2 P2 P2	T1: collector array sensor T2: swimming pool sensor R2: solar circuit pump	1, ⊥ 2, ⊥ R2, N, PE (PWM R2, ⊥²))	

Display	Legend	Terminal layout	
Display	Legena	iciminar layout	
1 swimming pool with externa	heat exchanger, 1 collector array		
3.2°	 T1: collector array sensor T2: swimming pool sensor T3: external heat exchanger sensor R1: solar circuit pump R2: swimming pool loading circuit pump 	1, \(\perp\) 2, \(\perp\) 3, \(\perp\) R1, \(\mathbf{N}\), \(\mathbf{PE}\) (PWM R1, \(\perp\)^{1}) R2, \(\mathbf{N}\), \(\mathbf{PE}\) (PWM R2, \(\perp\)^2)	
1 storage tank, 1 swimming po	ool, 1 collector array (pump-controlled)		
R1 12 13 0	 71: collector array sensor 72: lower storage tank sensor 73: swimming pool sensor R1: storage tank solar circuit pump R2: swimming pool solar circuit pump 	1, \(\Lambda\) 2, \(\Lambda\) 3, \(\Lambda\) R1, N, PE (PWM R1, \(\Lambda\)) R2, N, PE (PWM R2, \(\Lambda\)^2)	
1 storage tank, 1 swimming pool, 1 collector array (pump-/valve-controlled)			
R1 R2 12 13 13 13	 71: collector array sensor 72: lower storage tank sensor 73: swimming pool sensor R1: solar circuit pump R2: storage tank switching valve 6) 	1, \(\perp\) 2, \(\perp\) 3, \(\perp\) R1, N, PE (PWM R1, \(\perp\)) R2, N, PE	

Tab. 1: Terminal pin assignments

- 1) Terminal pin assignments for PWM-controlled high-efficiency pumps: The power supply must be connected to output R1 (N, PE); the control cable for the pump electronics must be connected to PWM R1 and \bot
- 2) Terminal pin assignments for PWM-controlled high-efficiency pumps: The power supply must be connected to output R2 (N, PE); the control cable for the pump electronics must be connected to PWMR2 and 1.
- Installation regulation: When **no power** is supplied to the switching valve, then **no** flow occurs through the storage tank.
- ⁴⁾ Installation regulation: When **no power** is supplied to the switching valve, then the **lower** part of the storage tank (*T2*) is loaded.
- Installation regulation: When **no power** is supplied to the switching valve, then the **first priority** storage tank (72) is loaded.
- 5) Installation regulation: When no power is supplied to the switching valve, then the storage tank (72) is loaded.

6 Commissioning the device for the first time



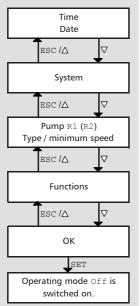
Danger

Risk of death by electrocution! Be sure to perform all the measures listed in Section 5 before starting the first commissioning.

Notes

- After commissioning the controller for the first time, it is configured in such a manner that it can be used in most applications without changes.
- After completing the first commissioning, later recommissioning is not necessary.
- The following steps must also be performed after the device has been reset to the factory defaults.

Overview



The first time the controller is switched on, the following main settings are made blockwise via a guided configuration process (Fig. left):

- Time and date
- System (hydraulic variant)
- Type (Standard/high-efficiency pump) and minimum speed of the connected pumps (not System 0.1)
- Functions

Values can be subsequently changed during the guided configuration process. The following applies:

- ∇ /ESC/ \triangle blockwise navigation forwards and back (Fig. left: ∇ = forwards; ESC/ \triangle = back).
- Navigation (with ▽/ESC/△) is always possible after completing a block.
- Subsequent modification of a block is started with SET.

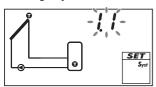
Commission the controller for the first time as follows:

Setting the time and date



- 1. Apply power to the controller.
 - The time 12:00 is displayed.
 - 12 flashes (Fig. left)
 - Backlighting is red.
- 2. Press $\nabla \triangle$ to set the hours.
- 3. Press SET. The minutes flash.
- Press ∇ △ to set the minutes.
- 5. Press SET. The year flashes.
- 6. Press $\nabla \triangle$ to set the year.
- 7. Repeat steps 5 and 6 for month and day.

Selecting a system



Press SET. The set time is displayed.

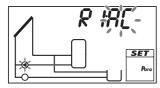
9. Press ∇ . System 1.1 is displayed, 1.1 flashes (Fig. left).

10. Press $\nabla \triangle$ to select a different system.

11. Press SET.

If in step 10. System 0.1 was selected then proceed with step 23.

Setting pump 1 (output R1)



12. Press ∇. AC and **②** (pump 1) flash (example in Fig. left).

13.

Notice

Standard pump: Select AC! High-efficiency pump: Select HE!

Press $\nabla \triangle$ to set the type of pump 1.

14. Press SET.

15.

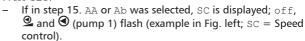
Notice

Pay attention to the pump characteristics when selecting HE (high-efficiency pump).

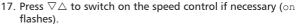
Only if in step 13. HE was selected:

Press $\nabla \triangle$ to set the characteristics of the high-efficiency pump; see Tab. 2 and Fig. 6, p. 16.





If in step 15. C was selected, proceed with step 21. (for 2 pumps) or step 23. (1 pump).

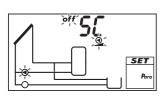


18. Press SET.

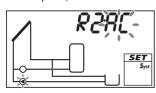
If off was selected in step 17. then proceed wit step 21. (for 2 pumps) or step 23. (1 pump).

19. min, value %, **9** and **(pump 1)** flash. Press $\nabla \triangle$ to set the minimum speed of pump 1 in %.

20. Press SET.



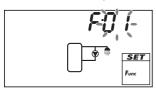
Set pump 2 (output R2; only if a system with 2 pumps was selected in step 10., otherwise proceed with step 23.).



- 21. Press ∇ . AC and Θ (pump 2) flash (example in Fig. left).
- 22. Perform steps 13. to 20. accordingly for pump 2.

23. Press ∇ . F: is displayed.

Set the functions (necessary for System 0.1, or as required for other systems. The functions can also be set at a later date.)



- 24. Press SET to set the functions. F:01 (function number) flashes (example in Fig. left).
 - Press ∇ to skip the setting of the functions; Ok flashes. Continue with step 33.
- 25. Press $\nabla \triangle$ to select a different function. (Function descriptions in section 11.3)
- 26. Press SET. OFF is displayed.
- 27. Press SET. OFF flashes.
- 28. Press $\triangle \nabla$. on flashes.
- 29. Press SET. The function is activated.
- 30. Set the characteristic values (see section 11.1).
- 31. Press ESC.
- 32. Press ∇. Ok flashes.

Finishing Initial commissioning



- Press SET to finish the initial commissioning. The controller switches to the operating mode Off (example in Fig. left). or
 - Press \triangle/\texttt{ESC} to display the previous settings and correct them if necessary.

Set the operating mode (off, manual, automatic)



34. Remove the front panel (Fig. left and section 5.1.1).



35.

Notice

Danger of pump damage if run dry. Only switch the system to Manual or Automatic mode when the system is filled.

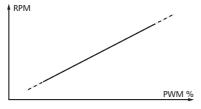
Press and hold the *mode* button (arrow in Fig. left) for 2 seconds to change the operating mode; more information on this is provided in section 9.

36. Mount the front panel. The controller is now ready for opera-

Characteristics of high-efficiency pumps

Display	Pump type	Characteristic curve	
AA	High-efficiency pump with a PWM profile for a rising characteristic curve (Fig. 6)	le 0% PWM: Pump off 100% PWM: Max. pump speed	
Ab	High-efficiency pump with a PWM profile for a falling characteristic curve (Fig. 6)	0% PWM: Max. pump speed 100% PWM: Pump off	
С	Pressure regulated high-efficiency pump	– (no control cable, switching on/off via the supply voltage)	

Tab. 2: Characteristics of high-efficiency pumps



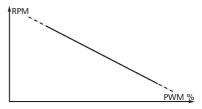
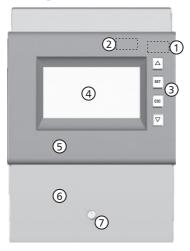


Fig. 6: Characteristics of high-efficiency pumps with PWM profiles for a rising characteristic curve (AA, left) and a falling characteristic curve (Ab, right)

7 Structure

7.1 Casing



No.	Element	See Section
①	Mode 5 button (under	8.1
	front panel)	9
2	Slot for Micro-SD card (under front panel)	13
3	Operating buttons \triangle , SET, ESC, ∇	8.1
4	Display	7.2
(5)	Front panel	5.1
6	Terminal cover	5.3.1 ¹⁾
7	Terminal cover fastening screw	-

¹⁾ Section 5.3.1 describes the terminals under the terminal cover.

Fig. 7: Front view of the controller

7.2 Display

7.2.1 Overview

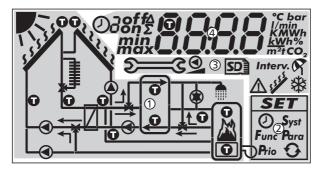


Fig. 8: Overview of the display areas (all elements visible)

1	System graphics
2	Settings menu
3	Pictograms for functions
4	Operational and setting values

The display areas are described below.

7.2.2 System graphics symbols

The following table describes the symbols used in the system graphics (① in Fig. 8).

Symbol	Description
	Pipework
/	Collector (array)
11111	Maximum collector temperature reached
	Storage tank
	Swimming pool
7	External heat exchanger
O	Temperature sensor
K	Sufficient solar irradiation available for loading

Description
Description
Pump, switched on
Pump, switched off
3-way valve with flow direction
Domestic water outlet
Cooler for active cooling
Back-up heating
Solid fuel boiler

7.2.3 Settings menu

The settings menu (2 in Fig. 8) contains the following entries:



7.2.4 Pictograms for functions

The following table describes the pictograms used for functions (3 in Fig. 8).

Symbol	Description
£	Manual operation
<u> </u>	Pump is speed controlled 1)
Interv.	Interval ²⁾
*	Frost protection ²⁾

Symbol	Description			
R	Holiday – recooling ²⁾			
A	Alarm output 1)			
1222	Stagnation reduction ²⁾			
SD	Micro-SD card detected; data is recorded every minute.			

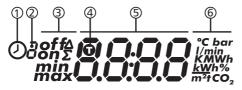
1) Symbol is visible while the function/parameter is being edited in the settings menu.

the function is currently being edited in the setting menu.

Symbol flashes: The function is activated and is actively intervening in the control process. Symbol does not flash: The function is activated and is not actively intervening in the control process or

7.2.5 Operational and setting values

The display of the operational and setting values (@ in Fig. 8) consists of the following elements:



- ① | Symbol for time control of functions. This symbol is displayed when:
 - a time restriction / control has been set,
 - the status of time restriction/control is displayed,
 - the time restriction blocks a temperature control (symbol flashes).
- ② Number of the time window that is currently being set/displayed or within which the current time lies.

The time control of a function consists of 1 to 3 configurable time windows.

Example:

Time window 1: 06:00 – 08:00 Time window 2: 11:00 – 12:30 Time window 3: 17:00 – 19:00

(3) Additional information:

on, off: switching state/condition on, off max, min: maximum value, minimum value

Σ: summed operational value since first commissioning, cannot be reset

Δ: summed operational value since last reset to 0

- Symbol is displayed when a temperature sensor is selected when setting a function.
- (5) Display of:
 - Measurements
 - Settings
 - Error codes
 - Additional information, e.g. software version
- Physical unit of the value displayed in S: C, bar, I/min, K, MWh, kWh, %, m², tCO

8 Operation

This section contains general information on operating the controller.

8.1 Operating buttons

The device is operated using the \triangle , ∇ , SET, ESC and \Longrightarrow buttons as follows:

Δ	Scrolls up through the menu/initial commissioning			
	Increases the setting value by 1 step			
∇	Scrolls down through the menu/initial commissioning			
	Decreases the setting value by 1 step			
SET	Selects a setting to be changed (setting value flashes)			
	Confirms a setting value or jumps one level down in the menu			
	structure			
	Calls up the settings menu (not in manual mode)			
ESC	Discards an entered setting			
	Jumps up by one operating level			
	Scrolls up through the initial commissioning			
2==3	Sets the operating mode			

Note

We recommend that you write down all settings that you have changed, e.g. in Section *Notes*, p. 55.

8.2 Display when operating

- A flashing component in the system graphic means: the displayed operational or setting value applies to the flashing component.
 Exception: always flashes in manual mode.
- A flashing symbol is indicated in the figures by \$\frac{1}{2}.
- Displays that are automatically alternately displayed are shown overlapping in the figures. Example: Figure in Section 9.2.

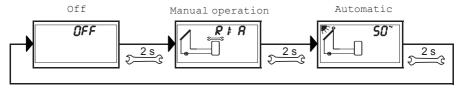
9 Modes of operation

9.1 Changing the mode of operation

Notice

Danger of pump damage if run dry. Only switch the system to ${\tt manual}$ or ${\tt automatic}$ mode when the system is filled.

- 1. Remove the front panel.
- 2. Press the button for 2 seconds to change the mode of operation.
- 3. Repeat step 2 if necessary.
- 4. Mount the front panel.



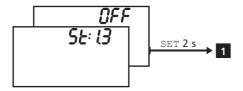
9.2 "Off" mode

Functionality

- All outputs are switched off (outputs/control outputs without power, relays open).
- OFF and the software version are displayed alternately.
 - See example in Fig. below: software version St 1.3.
- Backlighting is red.
- Settings menu can be called up.
- The Off mode is preset when the device is delivered.

Operation

▶ Press and hold the SET button for 2 seconds to call up the settings menu (1).



9.3 "Manual" mode

Functionality

- Backlighting is red, spanner symbol flashes.
- The controller outputs (pumps, valves) can be manually switched. Possible switching states:
 - 0: off
 - 1: on
 - A: automatic operation as per the settings in the settings menu
- Current temperatures and operating hours can be displayed (status display).
- When changing to manual mode all outputs are switched to A; R1 is displayed. Exception: initial commissioning (all outputs at 0).
- Typical application: functional test (maintenance), fault-finding.

Operation

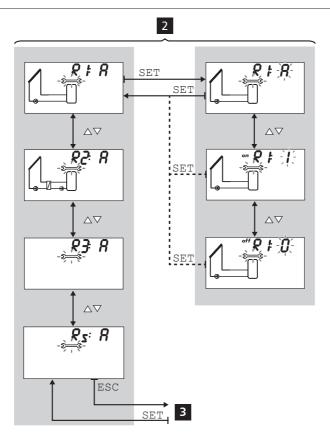
You switch the outputs on and off as follows:

- 1. If necessary, press $\triangle \nabla$ to select a different output.
- 2. Press SET. The switching state flashes.
- 3. Press $\triangle \nabla$ to change the switching state.
- 4. Press SET to adopt the change.

See 2 in the following Figure (system 1.1 and output R1 are shown as an example).

You display the current temperatures and operating hours as follows:

- 1. Press ESC. The temperature/operating hours are displayed and the associated component flashes (3, display is not illustrated).
- 2. Press $\triangle \nabla$ to select a different component.
- 3. Press SET to leave the temperature/operating hours display.



9.4 "Automatic" mode

Functionality

Automatic is the normal mode of operation and the system is automatically controlled. The following actions are possible:

- Display status (status display): display the status of external components (temperatures, switching states, run times).
- Display stored min./max. values (temperature sensors) or sum/difference values (operating hours¹⁾ of the pumps and valves.
 - Summed values (symbol Σ): operating hours since initial commissioning. Summed values cannot be reset.
 - Difference values (symbol Δ): operating hours since the last reset to 0.
- Reset the stored min./max./difference values.
- Call up the settings menu.
 - 1) Summed switch-on times of the outputs

Operation

 $\sqrt{}$ The controller shows the status display.

You can display the status of external components as follows:

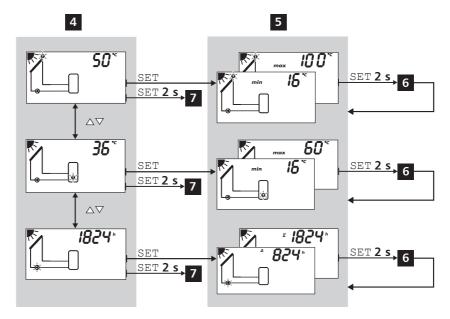
▶ Press $\triangle \nabla$ to display the status of other components (4, shown using system 1.1 as an example).

You can display and reset the stored min./max./difference values as follows:

- 1. Press $\triangle \nabla$ as required, in order to display other components (4, component flashes).
- 2. Press SET. The min./max./difference values are displayed alternately 5.
- If desired, press and hold the SET button for 2 seconds to reset the currently (!) displayed value
- 4. Press ESC. The status display is shown.
- 5. Repeat steps 1 to 4 if necessary.

You access the settings menu as follows:

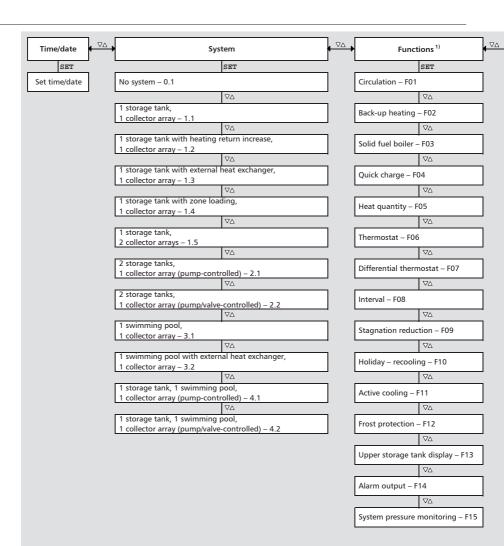
▶ Press and hold SET for 2 seconds 7. The settings menu appears.

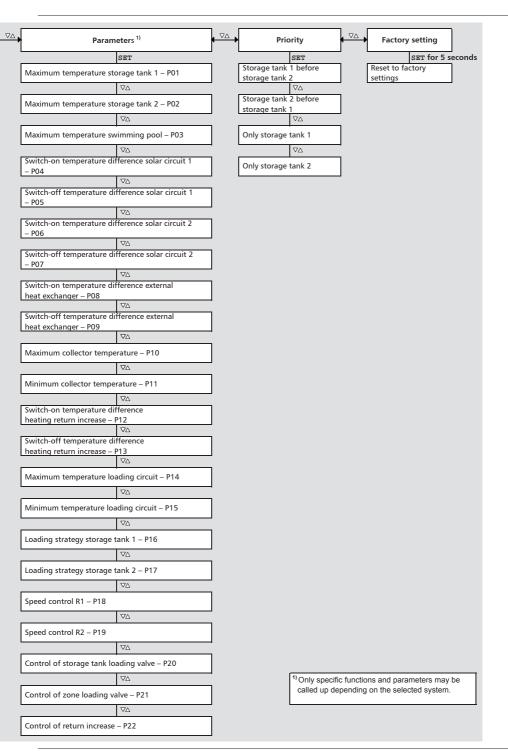


10 Settings menu

10.1 Overview

The following graphic provides an overview of the structure of the settings menu.





10.2 Calling up the settings menu and selecting a menu entry

- √ Automatic or Off mode is selected.
- Press and hold SET for two seconds. The settings menu is displayed, menu entry of flashes.
- 2. Press $\triangle \nabla$ to select a different menu entry.
- 3. Change the settings as described in the following sections.

10.3 Setting the time and date

Note

The date and time must be once more set to the correct values if power is removed for a longer period of time. After this, the same operating mode is displayed as was active previous to the removal of power.

√ Ø flashes.

- 1. Press SET. The hours display flashes.
- 2. Press $\triangle \nabla$ to change the hour.
- 3. Press SET. The minutes flash.
- 4. Press $\triangle \nabla$ to change the minute.
- 5. Repeat steps 3 and 4 for year, month and day.
- 6. Press SET. The change is adopted.

10.4 Setting the system

Note

A system overview is provided in Section 5.4, p. 10.

√ **Syst** flashes.

- 1. Press SET. The number of the current system flashes.
- 2. Press $\nabla \triangle$ to select another system.
- 3. Press SET. The change is adopted.

10.5 Setting the functions

- √ Func flashes.
- ► Continue as described in Section 11, p. 28.

10.6 Setting the parameters

Note

Details on the parameters are provided in Section 12, p. 43.

√ **Para** flashes.

- 1. Press SET. P:01 (parameter number) flashes.
- 2. Press $\triangle \nabla$ to display a different parameter.
- 3. Press SET. The value of the parameter is displayed, associated components flash in the system graphics.
- 4. Press SET. The parameter value flashes.
- 5. Press $\triangle \nabla$ to change the value.
- 6. Press SET to adopt the change.
- Press ESC. The parameter number is displayed (flashing).
- 8. If necessary, repeat steps 2 7.

10.7 Setting the priority

Functionality

The priority determines the sequence in which the storage tanks are loaded (only for systems with more than 1 storage tank). If the higher priority storage tank (first-priority storage tank) cannot be loaded because the collector temperature is too low, then the lower priority storage tank (second-priority storage tank) is loaded ¹⁾. The following values can be selected:

- -1-: only storage tank 1 is loaded.
- -2-: only storage tank 2 is loaded.
- 1-2: storage tank 1 is the first-priority storage tank.
- 2-1: storage tank 2 is the first-priority storage tank.
- Every 30 minutes, the controller checks to see if the first-priority storage tank can be loaded. Due to the warming of the collector array, this check can take several minutes. On the basis of the heating process, the controller predicts whether it is possible to load the first-priority storage tank in a foreseeable period of time.

Operation

- √ Prio flashes.
- 1. Press SET. The current value flashes.
- 2. Press $\triangle \nabla$ to change the priority. The system graphics change accordingly.
- 3. Press SET. The change is adopted.

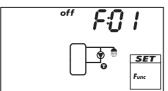
10.8 Resetting to factory defaults

- √ flashes; RESEt is displayed (RE and SEt alternately).
- 1. Press and hold SET for 5 seconds.
- 2. A progress display is shown for a few seconds. After this the reset is finished.
- 3. Continue as described in Section 6, p. 13.

11 Functions

11.1 Operation

Displaying the functions



The following information is visible when the functions are displayed:

- Function number, e.g. F:01 (Fig. left)
- Switching state:

on: function is activated

off: function is deactivated (Fig. left)

Note

If neither on nor off are displayed, then the function cannot be used. Possible causes:

- The set system does not allow the use of this function.
- All outputs are used.

You display the functions as follows:

- √ Func flashes
- 1. Press SET. F:01 flashes.
- 2. Press $\triangle \nabla$ to display the next function.

Activating the function



A function must be activated (activation = on; Fig. left) and all the associated characteristics must be correctly set before it can be used.

If a function is activated and then exited before the characteristics are set, then off flashes briefly. After this, the function is displayed with a switching state of off (function is deactivated).

You activate a function as follows:

- √ Function number flashes.
- 1. Press SET. The function is selected.
- 2. Press SET. OFF flashes.
- 3. Press $\triangle \nabla$ on flashes.
- 4. Press SET. The function is activated.
- 5 Set the characteristics as described below

Setting the characteristics

The functions have different numbers of characteristics. The characteristic values are always set via the same sequence of operating steps.

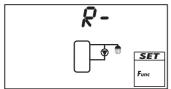
You set the values of characteristics as follows:

- \checkmark The function has been activated as described previously.
- 1. Press $\triangle \nabla$ to select a characteristic.
- 2. Press SET. The value of the characteristic and the associated components in the system graphics flash.
- 3. Press $\triangle \nabla$ to change the value.
- 4. Press SET to adopt the change.
- 5. Repeat steps 1 to 4 for the other characteristics.
- Press ESC when all characteristics of the function have been set. The function number flashes.

11.2 Characteristics

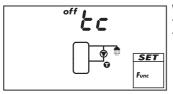
The main characteristics for the functions are described below. The figures show examples.

Output



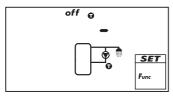
When a function should control an output, instead of the factory setting ${\tt R-}$ (= no output; Fig. left), one of the outputs ${\tt R1},$ ${\tt R2},$ ${\tt R3}$ or ${\tt R}_{\tt S}$ must be selected. Only free outputs are displayed for selection.

Temperature control



When a function is to be temperature controlled, the temperature control must be switched on (tc = temperature control). In the figure, the temperature control is switched off (off).

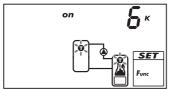
Input



When a function requires a temperature sensor, a sensor input must be selected instead of the factory setting. The factory setting is "• – " (no input; Fig. left).

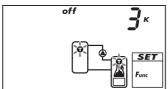
All sensor inputs are displayed for selection. A single sensor input can be simultaneously used by several functions.

Switch-on temperature difference



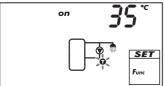
If a function contains a differential thermostat, then the switchon temperature difference can be set. The relevant sensor symbols flash.

Switch-off temperature difference



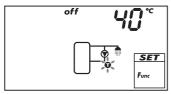
If a function contains a differential thermostat, then the switchoff temperature difference can be set. The relevant sensor symbols flash.

Switch-on temperature



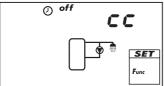
If a function contains a thermostat, then the switch-on temperature can be set. The relevant sensor symbol flashes.

Switch-off temperature



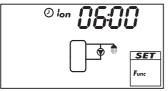
If a function contains a thermostat, then the switch-off temperature can be set. The relevant sensor symbol flashes.

Time control



If a function is to be time controlled, then the time control must be activated and the time windows must be set (cc = clock control). In the Fig. at the left, the time control is switched off (cff).

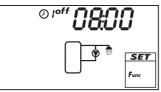
Starting time of a time window



When setting the start time of a time window, the following is displayed to the left of the start time (see Fig. left):

- · Ø
- Number of time window 1 ... 3, whose end time is to be set (in this case: 1)
- on

End time of a time window



When setting the end time of a time window, the following is displayed to the left of the end time (see Fig. left):

- O
- Number of time window 1 ... 3, whose end time is to be set (in this case: 1)
- off

Note

The start time always lies *before* the end time! When an attempt is made to set a start time that is later than the end time, the end time is automatically adjusted.

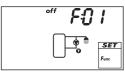
11.3 Functional description

The tables in this section describe the function characteristics as follows:

- The rows contain the characteristics in the same sequence as they appear on the display.
- The columns contain the following information, from left to right:

Column	Description
Display	Sample display when setting the characteristics.
Characteristic	Designation of the characteristics and their interdependence. Dependent characteristics can only be selected and set when the higher level characteristic has the value on. This is shown as follows: Higher-level characteristic: bold text Dependent characteristics: indented to the right below the higher level characteristic Example: In the table for the circulation function (p. 32), the sensor input, switch-on temperature and switch-off temperature characteristics are only displayed when the temperature control is set to on.
Min., max., factory default setting	Lower (min.) and upper limit (max.) of a characteristic range and the factory setting. When a value range only contains a few values, then these are individually listed. Example: on, off.

11.3.1 Circulation



Switches a circulation pump on and off on a temperature and/or time controlled basis.

Temperature control: If the temperature in the circulation return falls below the T_{on} value, then the circulation pump is switched on until the T_{off} temperature is reached.

Time control: The circulation pump is switched on when the current time lies within one of 3 configurable time windows.

Temperature and time control: The circulation pump is switched on when the switch-on conditions for the temperature *and* time control are satisfied.

Note

Install the circulation sensor at least 1.5 m away from the storage tank to avoid false measurements due to heat conduction of the pipes.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	on, off	
	Output (circulation pump)	free output	R1/R2/R3/R _s	_
	Pump type (R1, R2 only)	AC,	HE 1)	AC
	Pump characteristic (HE only)	AA, Ab, C (se	e page p. 16)	-
	Temperature control	on,	on, off	
	Sensor input for circulation return temperature sensor	1.	1 5	
	Switch-on temperature T _{on}	0 °C	T _{off} – 2 K	30 °C
	Switch-off temperature T _{off}	T _{on} + 2 K	95 °C	35 °C
	Time control	on,	on, off	
	Time window 1 start/end	0:00	23:59	6:00/8:00
	Time window 2 start/end	0:00	23:59	12:00/13:30
	Time window 3 start/end	0:00	23:59	18:00/20:00

_

Notice

Standard pump: Set AC!
High-efficiency pump: Set HE!
External relay: Set AC pump type!

11.3.2 Back-up heating



Performs temperature-dependent switching of an output for heating a storage tank using an oil or gas burner. The function can be time restricted.

Temperature control: If the temperature in the storage tank falls below the T_{on} value, then the external heating is switched on until the T_{off} temperature is reached.

Time restriction: The function is executed when the current time lies within one of 3 configurable time windows.

Display	Characteristic	min.	max.	Factory setting
	Activation	on, off		OFF
	Output (external heating)	free output	R1/R2/R3/R _s	-
	Pump type (R1, R2 only)	AC,	HE 1)	AC
	Pump characteristic (HE only)	AA, Ab, C (see page p. 16)		-
	Sensor input for readiness part of the storage tank	1 5		-
	Switch-on temperature T _{on}	0 °C T _{off} – 2 K		55 °C
	Switch-off temperature T _{off}	T _{on} + 2 K 95 °C		60 °C
	Time restriction	on, off		OFF
	Time window 1 start/end Time window 2 start/end Time window 3 start/end	0:00 0:00 0:00	23:59 23:59 23:59	6:00/8:00 12:00/13:30 18:00/20:00

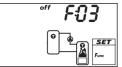
1)

Notice

Standard pump: Set AC!
High-efficiency pump: Set HE!

External consumer (e.g. 230 V relay): Set AC pump type.

11.3.3 Solid fuel boiler



Controls a pump in order to heat a storage tank using a solid fuel boiler. The pump is switched on when all of the following conditions are satisfied at the same time:

- The temperature difference between the solid fuel boiler and the storage tank exceeds T_{diff on}.
- The solid fuel boiler temperature lies above the min. solid fuel boiler temperature.
- The storage tank temperature lies below the max. storage tank temperature.

The pump is switched off when one of the following conditions is satisfied:

- The temperature difference between the solid fuel boiler and the storage tank drops below T_{diff off}.
- The solid fuel boiler temperature drops below the min. solid fuel boiler temperature.
- The storage tank temperature reaches the max. storage tank temperature.

Speed control of the pump can be activated as required. The loading strategy of the speed control system attempts to regulate the temperature of the solid fuel boiler to match the control target that has been set. The control target should be at least 10 K above the minimum temperature of the solid fuel boiler.

Display	Characteristic	min.	max.	Factory setting
	Activation	on, oFF		OFF
	Output (pump)	free output R1/R2/R3/R _s		-
	Pump type (R1, R2 only)	AC, H	E 1) 2)	AC
	Pump characteristic (HE only)	AA, Ab, C (se	e page p. 16)	-

	Speed control (R1, R2 only)	on, c	FF 2)	OFF
	Minimum speed (AC only)	30%	100%	50%
	Minimum speed (HE + AA only)	0%	100%	25%
	Minimum speed (HE + Ab only)	0%	100%	75%
	Sensor input for storage tank temperature	1 .	5	-
	Sensor input for solid fuel boiler temperature	1 .	5	-
	Switch-on temperature difference $T_{ m diffon}$	T _{diff off} + 2 K	20 K	6 K
	Switch-off temperature difference $T_{\rm diff\ off}$	0 K	T _{diff on} – 2 K	3 K
max 80 °c	Max. storage tank temperature	0 ℃	150 °C	60 °C
SET Func				
min 50 °°	Min. solid fuel boiler temperature	30 °C	95 ℃	50 °C
SET Func				
	Control target for solid fuel boiler temperature (Speed control = on)	0 ℃	95 ℃	60 °C

1)

Notice

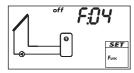
Standard pump: Set AC!
High-efficiency pump: Set HE!

2)

Notice

External consumer (e.g. 230 V relay): Set AC pump type and set the speed control to off!

11.3.4 Quick charge



Uses a higher loading temperature to load the upper region of the storage tank more quickly in order to provide early prevention of back-up heating by the conventional heating system. To do this, the loading strategy of the first-priority storage tank is changed from differential loading to target temperature loading as soon as the temperature in the upper tank region drops below T_{on}^{*}). At the same time, an attempt is made to achieve a higher temperature in the storage tank by using the speed control.

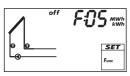
*) To retain the proven quick charge functionality, when T_{on} is changed, the value of T_{off} is changed in parallel.

Note

To use the *quick charge* function, the speed control must be switched on; more information on this is provided in Section 12, p. 43 (P18, P19).

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	off	OFF
	Sensor input for upper storage tank temperature	1.	5	_
	Switch-on temperature T _{on}	0 °C	85 °C	50 °C
	Switch-off temperature T _{off}	T _{on} + 2 K	T _{on} + 10 K	52 ℃

11.3.5 Heat quantity



Calculates the acquired heat volume based on the following information:

- Supply temperature
- Return temperature
- Flow rate determined using the following methods:
 - Calculated via pump speed
 - Measured using a pulse water meter (terminal 5)
 - Measured using Grundfos Direct SensorsTM VFS (sensor input E.1 or E.2)

Note

Calculation based on the pump speed cannot be performed when *No system* (system 0.1) has been selected.

 Glycol proportion and accounting for the temperature dependent thermophysical properties of the heat transfer fluid

Additional possibility: display of the amount of CO_2 saved by using the system. The amount of CO_2 is calculated from the acquired heat volume. To do this, the controller requires the conversion factor g_{CO2}/kWh_{therm} to be entered

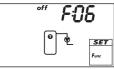
Display	Characteristic	min.	max.	Factory setting
	Activation	on, off		OFF
F 7P-	Type of flow rate acquisition	tyP 1, tyP 2, tyP 3 ¹⁾		-
SET Func				
max - min temin	Type 1: flow rate value at max. speed F _{max.} (pump 1). When the Fig. at the left is displayed (value flashes), then enter the value read from the flow rate display.	F _{min} .	99.9 l/min	0.0 l/min
min DO Limin	Type 1: flow rate value at min. speed F _{min.} (pump 1). When the Fig. at the left is displayed (value flashes), then enter the value read from the flow rate display.	0.0 l/min	F _{max} .	0.0 l/min
	Type 1: flow rate value at max. speed F _{max.} (pump 2) ²⁾	F _{min.}	99.9 l/min	0.0 l/min
	Type 1: flow rate value at min. speed F _{min.} (pump 2) ²⁾	0.0 l/min	F _{max.}	0.0 l/min

SET Func	Type 2: flow rate of the pulse water meter in litres/pulse; see the pulse water meter data sheet.	1L, 10L, 25L		-L (no flow rate value selected)
	Type 3: Grundfos Direct Sensors TM sensor input	E.1,	E.2	-
- 40 	Type 3: Grundfos Direct Sensors™ type	VFS 3) 1-12,1-20,2-40, 5-100,10-200,20-400 4)		automatical- ly detected
	Glycol proportion	0%	60%	40%
	Supply sensor input (warm)	1 5, 1	E.1, E.2	-
	Return sensor input (cold)	1 5, 1	E.1, E.2	-
on £[02 'co,	CO ₂ display	on, off		OFF
2 18 &- SET &- From	g _{CO2} /kWh _{therm}	1	999	218 5)

¹⁾ tyP1: calculation of the flow rate from the pump speed. To do this, the displayed flow rate values are entered at two measuring points (pump speed min. and max.).

- tyP 2: determining the flow rate using a pulse water meter. The flow rate of the pulse water meter is entered in litres/pulse. tyP 3: determining the flow rate using Grundfos Direct SensorsTM. You can choose any terminal and any type of sensor.
- 2) Only for systems with 2 pumps. Enter the displayed flow rate values at F_{max.}/F_{min.} in the same manner as with type 1, pump 1.
- 3) If the Grundfos Direct Sensors™ type is selected, VFS appears for 2 seconds and then the name of the type is displayed.
- 4) The 5 and 6-digit type names are displayed in two steps due to their length. Example: 10-200 is displayed as 10- and -200. (10-200 means that the measuring range is 10 to 200 l/min.)
- 5) Source: Erneuerbare Energien in Zahlen Nationale und internationale Entwicklung, p. 20, as of: June 2010; Federal Ministry for the Environment, Nature Conservation and Nuclear Safety (BMU)

11.3.6 Thermostat



Switches an output on and off, depending on the temperature range of any desired sensor. The function can be time restricted and is set for heating or cooling as follows:

Heating: The Ton value is set lower than Toff.

When the sensor temperature drops below T_{on} , the output is switched on until the temperature exceeds T_{off} .

Cooling: The T_{on} value is set higher than T_{off}.

When the sensor temperature exceeds T_{on} , the output is switched on until the temperature drops below T_{off} .

Time restriction: The function is executed when the current time lies within one of 3 configurable time windows.

Note

The $T_{\rm on}$ value can be set to the same value as $T_{\rm off}$. However, this setting has no practical application.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	OFF	OFF
	Output	free output	R1/R2/R3/R _S	-
	Pump type (R1, R2 only)	AC,	HE 1)	AC
	Pump characteristic (HE only)	AA, Ab, C (see page p. 16)		-
	Sensor input	1	5	-
	Switch-on temperature T _{on}	0 °C	180 °C	20 °C
	Switch-off temperature T _{off}	0 °C	180 °C	20 °C
	Time restriction	on, off		OFF
	Time window 1 start/end	0:00	23:59	00:00/00:00
	Time window 2 start/end	0:00	23:59	00:00/00:00
	Time window 3 start/end	0:00	23:59	00:00/00:00

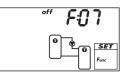
1)

Notice

Standard pump: Set AC!
High-efficiency pump: Set HE!

External consumer (e.g. 230 V relay): Set AC pump type!

11.3.7 Differential thermostat



Switches an output on and off as follows – time restricted and depending on the set temperature difference between 2 selectable sensors: When the temperature difference exceeds $T_{\rm diff\,on'}$, the output is switched on until the temperature difference drops below $T_{\rm diff\,off}$. In addition to this, the discharging of the heating source can be limited to a particular temperature range ($T_{\rm src\,max}$) and the loading of the heating target can be limited to a maximum value ($T_{\rm sink\,max}$).

Time restriction: The function is executed when the current time lies within one of 3 configurable time windows.

Speed control of the pump can be activated as required. The loading strategy of the speed control system attempts to regulate the temperature difference to match the switch-on temperature difference that has been set.

Display	Characteristic	min.	max.	Factory setting
	Activation		on, off	
	Output	free output	R1/R2/R3/R _s	_
	Pump type (R1, R2 only)	AC, H	E 1) 2)	AC
	Pump characteristic (HE only)	AA, Ab, C (se	e page p. 16)	-
	Speed control (R1, R2 only)	on, c	FF 2)	OFF
	Minimum speed (AC only)	30%	100%	50%
	Minimum speed (HE + AA only)	0%	100%	25%
	Minimum speed (HE + Ab only)	0%	100%	75%
	Heat source sensor input	1.	5	_
	Heat sink sensor input	1.	5	-
	Switch-on temperature difference T _{diff on}	T _{diff off} + 2 K	80 K	6 K
	Switch-off temperature difference $T_{ m diff\ off}$	0 K	T _{diff on} – 2 K	3 K
max SO°	Heat source max. temperature T _{src max} .		180 ℃	100 °C
min G °C	Heat source min. temperature T _{src min.}	0 ℃	T _{src max.} – 2 K	0 ℃
max 60°C	Heat sink max. temperature T _{sink max.}	0 ℃	95 °C	60 °C
	Time restriction	on, off		off
	Time window 1 start/end Time window 2 start/end Time window 3 start/end		23:59 23:59 23:59	00:00/00:00 00:00/00:00 00:00/00:00

Notice

1)

Standard pump: Set AC!
High-efficiency pump: Set HE!

Notice

External consumer (e.g. 230 V relay): Set ${\tt AC}$ pump type and set the speed control to ${\tt oFF!}$

11.3.8 Interval



Periodically switches the solar circuit pump on and off in order to measure the actual collector temperature. The delay between 2 switch-on operations and the switch-on duration can be set. Applications:

- Collector types where the mechanical construction prevents the temperature from being measured at a suitable place
- Unsuitable position of the temperature sensor on the collector The function can be time restricted to prevent unnecessary periodic operation at night.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	off	OFF
	Time window start/end	0:00	23:59	08:00/19:00
off 15 M Interv. SET Func	Wait time	1 min	999 min	15 min
on 30 s Interv. SET Funce		3 s	999 s	5 s

11.3.9 Reduction of stagnation phases



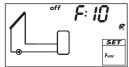
Delays the end of the storage tank's loading phase in order to reduce, or even to avoid, the system standstill (stagnation) times at high temperatures. To do this, the pump is stopped repeatedly, and only briefly switched on again at high collector temperatures. Since the efficiency drops heavily at high collector temperatures, the loading takes longer and possible stagnation occurs later.

Note

This function cannot be activated in systems with swimming pools.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	off	off

11.3.10 Holiday – recooling



Attempts to reduce, or even to avoid, the system standstill (stagnation) times at high temperatures. To do this, at night the storage tank – or the second-priority storage tank if 2 storage tanks are present – is charged as far as possible to the set minimum temperature, if the storage tank temperature during the day was 10 K below the set maximum temperature. Stagnation occurs when not enough hot water is removed from the system during an absence (holiday).

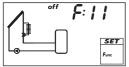
Notes

The following applies to this function:

- Only activate if you intend to be absent for an extended period.
- Deactivate this after returning from a holiday in order to avoid an unnecessary waste of energy via the collector circuit.
- This function cannot be activated in systems with swimming pools.

Display	Characteristic	min. max.		Factory setting
	Activation	ion on, off		OFF
min 35° g SET Func		0 ℃	95 ℃	35 ℃

11.3.11 Active cooling



Switches an additional cooler into the solar circuit when one of the following conditions is satisfied:

- The temperature of the storage tank or of the second-priority storage tank in the case of 2 storage tanks lies 10 K below the set maximum temperature.
- Holiday recooling is performed at night.

Application examples: areas with strong solar irradiation, avoidance of stagnation.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	off	OFF
	Output (switching-in of additional cooler)	free output 1	R1 / R2/R3 / R _s	-

11.3.12 Anti-freeze



Attempts to prevent freezing of the collectors by pumping heat from the first-priority storage tank into the collectors:

- The collector temperature is below +5 °C: solar circuit pump is switched on.
- The collector temperature is above +7 °C: solar circuit pump is switched off.

The frost protection function is only useful when the heat transfer fluid contains insufficient or no anti-freeze. It is recommended to generally use heat transfer fluid with anti-freeze!

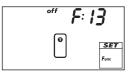
Notice

Despite the frost protection function being activated, the solar energy system can freeze under the following conditions:

- The first-priority storage tank is unloaded and a back-up heating system is not present.
- Heat transfer fluid contains insufficient or no anti-freeze.
- Power outage.
- Unsuitable position of the temperature sensor on the collector.
- Collector sensor or cable is broken or has a short circuit.
- The collectors are installed in a position exposed to the wind.
- Solar circuit pump is faulty.

Display	Characteristic	min.	max.	Factory setting
	Activation	on, off		OFF

11.3.13 Display storage tank top

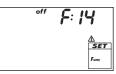


Shows the temperature in the upper region of 1 or 2 storage tanks. For this, an appropriate sensor must be connected to each tank. The measured temperatures are not used for control purposes.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	off	OFF
	Storage tank 1 upper sensor input	1.	5	-
	Storage tank 2 upper sensor input ¹⁾	1 .	5	-

¹⁾ Only for systems with 2 storage tanks

11.3.14 Alarm output



Activates the set output in the case of the following faults:

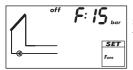
- Sensor fault due to short-circuit or interruption.
- Clock loses the current time due to an extended power outage.
- Volume flow fault: Er: 1 1).
- The electronic overload switch or fuse has triggered: Er: 3 ...
- The system pressure is too low/high for more than 10 seconds.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	off	OFF
	Output	free output	R1/R2/R3/Rs	-
ПОСМ	Control	norm, InV ²⁾		norm
SET Func				

¹⁾ More information is provided in Section 16.2, p. 50.

InV = inverted: contact opens when a fault occurs.

11.3.15 System pressure monitoring



If the system pressure exceeds the permitted range for more than 10 seconds, the system pressure monitoring indicates this by showing the following signals:

- The backlighting is red and the system pressure status display shows min or max.
- The alarm output is triggered (if activated).

The message disappears automatically if the values are back in the permitted range. The following applies in addition:

- You can set the limits for the permitted system pressure.
- The function has no effect on control.
- Required pressure sensor: Grundfos Direct SensorsTM, type RPS
- No system (system 0.1) must not be selected.

Display	Characteristic	min.	max.	Factory setting
	Activation	on,	off	OFF
	Grundfos Direct Sensors™ sensor input	E.1,	E.2	-
G-4	Grundfos Direct Sensors™ type	RPS 1) 0-0.6, 0-1, 0-1.6, 0-2.5, 0-4, 0-6, 0-10, 0-16 2)		automatical- ly detected
Lower limit of the permitted system pressure P _{Lo}		0.1 bar	P _{Hi} – 0.4 bar	0.7 bar
	Upper limit of the permitted system pressure P _{Lo}	P _{Lo} + 0.4 bar	16 bar	5.0 bar

¹⁾ If the Grundfos Direct Sensors™ type is selected, RPS appears for 2 seconds and then the name of the type is displayed

 $^{^{2)}}$ norm = normal: contact closes when a fault occurs.

²⁾ The Grundfos Direct SensorsTM type name contains its measuring range in bar. Example: 0-4 means that the measuring range is 0 to 4 bar.

12 Parameters

Note the following when setting parameters:

- Observe the operating data of the solar components used.
- The individual parameters are only displayed and can be changed when this is permitted by the type of solar energy system that has been set.
 Special case: system 0.1 has no parameters; no P is displayed.
- In most applications, the controller can be used without modifying any parameters.

More information is provided in the *Functionality* column. The figures in this section show examples.

Display	Parameter	min.	max.	Factory setting	Functionality
max PO I	Maximum tempera- ture storage tank 1	0 ℃	95 ℃	60 °C	When the maximum tem- perature is exceeded, no more loading occurs until the tem- perature drops to 3 K below the set value.
max PO2	Maximum tempera- ture storage tank 2	0 °C	95 °C	60 °C	
PO3	Maximum tempera- ture swimming pool	10 °C	45 °C	30 °C	
* ** *** **** ************************	Switch-on tempera- ture difference solar circuit 1	T _{P05} + 2 K	50 K	8 K	When the switch-on tem- perature difference between collector and storage tank is reached, the storage tank is loaded.
°" P05	Switch-off tempera- ture difference solar circuit 1	0 K	T _{P04} – 2 K	4 K	Loading ends when the switch-off temperature difference is reached.
* P05	Switch-on tempera- ture difference solar circuit 2	T _{P07} + 2 K	50 K	8 K	
°" P07	Switch-off tempera- ture difference solar circuit 2	0 K	T _{P06} – 2 K	4 K	
on PO8	Switch-on tempera- ture difference exter- nal heat exchanger	T _{P09} +2 K	50 K	6 K	When the switch-on temperature difference between the secondary side of the external heat exchanger and the storage tank is reached, the storage tank is loaded.
°" POS	Switch-off tempera- ture difference exter- nal heat exchanger	0 K	T _{P08} – 2 K	3 K	Loading ends when the switch-off temperature difference is reached.

Display	Parameter	min.	max.	Factory setting	Functionality
				Fac	
max P: 10	Maximum collector temperature	T _{P11} + 20 K	180 °C	130 °C	When the maximum collector temperature is exceeded, no more loading occurs until the temperature drops to 3 K below the set value.
min P :	Minimum collector temperature	0 ℃	T _{P10} – 20 K	0 °C	Load only starts when the minimum collector temperature is exceeded.
b: 15	Switch-on tempera- ture difference heat- ing return increase	T _{P13} + 2 K	50 K	6 K	The heating return increase is switched on (switching valve on) when the switch-on temperature difference between the storage tank and heating return temperature is reached.
off P : 13	Switch-off tempera- ture difference heat- ing return increase	0 K	T _{P12} – 2 K	3 K	When the switch-off tem- perature difference is reached, the heating return increase is switched off.
ρ: Υ	Maximum tempera- ture loading circuit	T _{P15} + 20 K	130 ℃	100 °C	The difference between P14 and the temperature of the secondary side of the heat exchanger controls the solar circuit pump and the storage tank loading pump. 1)
min P : 15	Minimum tempera- ture loading circuit	0 ℃	T _{P14} – 20 K	0 ℃	The storage tank loading pump is only switched on when the secondary side of the heat exchanger is greater than or equal to P15.
/ P: 16	Loading strategy storage tank 1	dIFF ²), AbS	3)	The loading strategy depends on the storage tank system
⊕ Ø SET Roo	Control target of differential temperature loading (dIFF)	2 K	50 K	8 K	used and the usage of the system. diff: highest efficiency. The control target is the temperature difference between
	Control target of absolute tempera- ture loading (AbS)	0 ℃	95 °C	60 °C	the collector and the storage tank. 4) Abs: Useful when the system
P:17	Loading strategy storage tank 2	dIFF ²	, AbS	3)	requires particular tempera- tures, e.g. to avoid switching
SET Pon	Control target of differential tem- perature loading (dIFF)	2 K	50 K	8 K	on the external back-up heat- ing system. The control target is the tem- perature of the collector. ⁴⁾
	Control target of absolute temperature loading (AbS)	0 ℃	95 ℃	60 °C	

Display	Parameter	min.	max.	Factory	Functionality
	Pump type R1	AC,	HE	AC	Notice
SET	Pump characteris- tic (HE only)	AA, Ab, C (see p. 16)		-	Danger of malfunctions in the controller or damage to the
	Speed control (R1, R2 only)	on,	OFF	OFF	components. HE must be set when using
	Minimum speed (AC only)	30%	100%	50%	a high-efficiency pump and AC must be set when using a standard pump!
	Minimum speed (HE + AA only)	0%	100%	25%	Set speed control to off when an external relay is con-
	Minimum speed (HE + Ab only)	0%	100%	75%	nected or speed control is not wanted.
P: 19	Pump type R2	AC,	HE	AC	
SET 1	Pump characteris- tic (HE only)	AA, Ab, C	(see p. 16)	_	
Pero Pero	Speed control (R1, R2 only)	on,	OFF	off	
	Minimum speed (AC only)	30%	100%	50%	
	Minimum speed (HE + AA only)	0%	100%	25%	
	Minimum speed (HE + Ab only)	0%	100%	75%	
P20	Control of the stor- age tank loading valve	norm	, InV	norm	norm (normal) must be set when the valve has been installed according to the installation instructions in Sec- tion 5.4, p. 10.
P2 I	Control of the zone loading valve	norm	, InV	norm	InV (inverted) must be set when the valve has been installed in a different way compared to the installation instructions.
<i>₽22</i>	Control of the return increase	norm	, InV	norm	

Tab. 3: Parameters

- When the secondary side of the heat exchanger reaches 3 K below P14, the solar circuit pump is switched off. At 10 K below P14, the solar circuit pump is switched on again. When the secondary side of the heat exchanger reaches P14, the storage tank loading pump is switched off. Below P14, the storage tank loading pump is switched on again.
- 2) diff is a fixed value for swimming pools.
- 3) The factory setting depends on the system that has been set.
- ⁴⁾ The pump speed is adjusted accordingly to achieve the control target.

13 Data logger

The data logger stores the controller data on a standard Micro-SD card as csv files. The data can be opened and processed using a spreadsheet program (e.g. control the solar energy system's yield or optimise its settings).

It is recommended to use a max. 2-GB Micro-SD card formatted with FAT16. How long data can be stored, depends on the type of Micro-SD card. If the card has a storage capacity of 1 GB, you can store your data on the card for approximately 20 years.

Note

There must be no data on the Micro-SD card when it is inserted in the controller. Format the card using a PC before you insert it in the controller; see Section 13.2.1.

13.1 Logging

The following applies when logging data:

- Logging interval: 60 seconds
- File name: YYYYMMDD.csv.
 - Example: The file from 27/08/2011 is named 20110827.csv
- Storage location: 1 directory for each year with 12 subdirectories for the months.
 Each month directory contains 1 file per day.
- Example: The file from 27/08/2011 is in directory 2011, subdirectory 08.
- Logged data:
 - Date
 - Time
 - Measured values of the connected sensors and calculated values (e.g. heat quantity); all values are average values / 60 seconds
 - Switch-on duration of the controller outputs as average value / 60 seconds
- Arrangement of the data in the table: The data is described in the column headers as shown in Fig. 9. Examples:

T2 [C] = sensor input temperature T2 in °C

P[kW] = power in kW

 Q_{day} [kWh] = daily yield in kWh

R1[%] = output switch-on duration R1 in %; e.g. R1[%] = 75 means that R1 has been switched on for 45 seconds during the last 60 seconds.

Note

Information on further programs for data evaluation can be obtained from your dealer.

	A	В	C	D	Е	F	G	Н		J	K	L	N
1	DATE & TIME	T1[C]	T2[C]	T3[C]	T4[C]	T5[C]	T E1[C]	T E2[C]	V'[l/min]	p[bar]	P[kW]	Qday[kWh]	Qyear
2	01.06.2011 12:48	58	47	53	49	33	55	49	6	2,6	0	2	
3	01.06.2011 12:49	58	47	53	49	33	55	49	6	2,6	0	2	
4	01.06.2011 12:50	58	47	53	49	33	55	49	6	2,6	0	2	
5	01.06.2011 12:51	58	47	53	49	33	55	49	6	2,6	0	2	

Fig. 9: Illustration of the data in a spreadsheet program (example)

13.2 Handling the Micro-SD card

Notes

Micro-SD cards are very sensitive:

- Do not soil the contacts.
- Do not apply any pressure to the card.
- Observe the instructions of the card manufacturer.
- The controller manufacturer accepts no responsibility for claims for damages resulting from defective or lost data.

13.2.1 Formatting the Micro-SD card

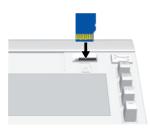
 Format the Micro-SD card using a standard PC or notebook via a suitable card reader if necessary.

Notes

- · All contents on your Micro-SD card will be deleted during formatting!
- Select menu item FAT under Windows XP and Windows 7 to be able to format your card using FAT16; otherwise select FAT32.

13.2.2 Inserting and removing the Micro-SD card

Inserting the Micro-SD card



Removing the Micro-SD card

- $\sqrt{}$ The controller is connected to the power supply.
- 1. Remove the front panel; see p. 5.
- Place the Micro-SD card vertically on the slot as shown on the left. The card must be inserted in the rails of the card slot and the contacts must look in the direction of the display.
- Use your finger or fingernail to carefully insert the Micro-SD card as far as possible in the slot and release it.

When the card clicks into place, it protrudes approximately 1 mm from the slot; the symbol appears on the display in the automatic mode.

- 4. Use your finger or fingernail to carefully insert the Micro-SD card as far as possible in the slot and release it
 - The card now protrudes approximately 3 mm from the slot if it is properly released; the symbol disappears.
- 5. Carefully remove the Micro-SD card.

14 Dismantling and disposal



Danger

Risk of death by electrocution!

- Disconnect the device from the power supply before opening the casing.
- All work on an open device must be performed by professional personnel.
- To dismantle the controller, follow the installation instructions in the reverse order; see Section 5.
- 2. Dispose of the device in accordance with the local regulations.

15 Info messages

Display	Description
139°	The maximum collector temperature has been reached; the solar circuit pump in the respective solar circuit has been switched off. The symbols in the status display flash when the temperature of the respective collector is selected.
89*	The maximum collector temperature has been reached; the solar circuit pump in the respective solar circuit has been switched off. which is shown in the status display when the temperature of the respective collector is not selected.
- máx - 98°	The maximum storage tank temperature has been reached. The symbols in the status display flash when the temperature of the respective collector is selected.

Tab. 4: Info messages

16 Troubleshooting



Danger

Risk of death by electrocution!

- Immediately disconnect the device from the mains supply when it can no longer be operated safely, e.g. in the case of visible damage.
- Disconnect the device from the mains power before opening the casing.
- All work on an open device must be performed by professional personnel.

Notes

The controller is a quality product, conceived for years of continuous trouble-free operation. Observe the following points:

- Faults are often caused by connected components and not by the controller.
- The following notes on fault identification indicate the most common causes of faults.
- Only return the controller when you are absolutely sure that none of the problems listed below is responsible for the fault.

16.1 General faults

Display	Possible cause	Solution
Controller not fur	nctioning at all	
Display empty/ dark	Controller power supply is interrupted.	Check the controller power cable. Check the fuse for the power supply.
Controller consta	ntly displays 12:00	
12 flashes.	Controller power supply was interrupted for longer than 15 minutes.	Set the time.
Solar circuit pum	o not operating + switch-on condition is f	ulfilled
	Pump power supply is interrupted.	Check the pump power cable.
	Pump has seized up.	Get the pump working again, replace if necessary.
→ G flashes	The maximum storage tank temperature has been reached. The maximum collector temperature has been reached. In multi storage tank systems: the system has stopped due to a priority test. The minimum collector temperature has not been reached. The maximum loading temperature has been reached. Stagnation reduction is activated and is actively intervening in the control process. The storage tank has been deactivated in the priority settings. Pump has been switched off in manual mode (off).	 No fault. No fault. Switch to automatic mode if
-0-		necessary.
Solar circuit pum	o is operating + switch-on condition not f	ulfilled
-@-	The following functions are activated and are actively intervening in the control process: Interval function Holiday function Anti-freeze function Blockage protection for the pumps is being performed.	No fault. Deactivate the relevant function, if necessary.
flashes	Pump has been switched on in manual mode (on).	No fault. Switch to automatic mode if necessary.

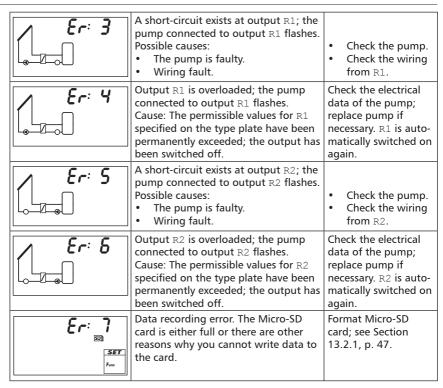
Display	Possible cause	Solution
	p is operating + switch-on condition is ful eat transfer fluid circulation)	filled + no heat transport in the
	Air is in the solar circuit.	Check the solar circuit for air.
•	The isolating valve is closed.	Check the isolating valve.
	Limescale or contamination in solar circuit.	Clean the solar circuit (flush).
Solar circuit pum	p shows cycle behaviour	
	Temperature difference too small.	Adjust temperature difference in the <i>Parameters</i> settings menu.
	Collector sensor incorrectly positioned.	Check the position of the collector sensor and correct if necessary.
Flow rate acquisi	tion indication error	
Grundfos Direct Sensors TM indicates a flow although there is no flow.	Grundfos Direct Sensors TM is not grounded correctly.	Ground Grundfos Direct Sensors TM : Connect a cable between the terminal \bot (see ③ on p. 8) and the metal pipe in the direct vicinity of Grundfos Direct Sensors TM .

Tab. 5: General faults

16.2 Error messages

Faults are displayed as shown below; the backlighting is red. The figures in this section show example systems.

Display (example)	Description	Solution
2:22	An interruption was detected at the displayed sensor input (in this case: sensor input 2).	Check the cable and sensor connected to the sensor input.
5355	A short-circuit was detected at the displayed sensor input (in this case: sensor input 2).	Check the cable and sensor connected to the sensor input.
Er: I	The controller has detected a flow rate fault in the primary or secondary circuit. A permanently high temperature difference exists between the heat source and loading target. Primary and secondary circuit pumps are flashing. Possible causes: Air in system. The isolating valve is closed. The pump is faulty.	 Bleed air from the system. Check the isolating valve. Check the pump.
- Er: ζ	The controller has detected faulty operation of the system. This is probably caused by swapped collector connections.	Check the collector connections.



Tab. 6: Error messages

16.3 Checking the Pt1000 temperature sensor



Dangei

Risk of death by electrocution! Before opening the device, make sure that all cables leading to the device have been disconnected from the mains power and cannot be unintentionally reconnected to the mains power.

- 1. Remove the terminal cover.
- 2. Disconnect the temperature sensor.
- 3. Measure the resistance of the temperature sensor with an ohmmeter and compare with the following table. Small deviations are acceptable.
- 4. Mount the terminal cover.

Temperature-resistance assignments

Temperature [°C]	-30	-20	-10	0	10	20	30	40	50	60	70
Resistance $[\Omega]$	882	922	961	1000	1039	1078	1117	1155	1194	1232	1271
Temperature [°C]	80	90	100	110	120	130	140	150	160	170	180
Resistance [Ω]	1309	1347	1385	1423	1461	1498	1536	1573	1611	1648	1685

Tab. 7: Temperature-resistance assignment with Pt1000 temperature sensors

17 Technical data

17.1 Controller

Inputs/outputs	
Rated voltage (system voltage)	115 230 V∼, 50/60 Hz
Own consumption	≤ 0.8 W, two Pt1000 temperature sensors connected
Switching current	TRIAC
Output R3 Quantity Type Switching current	1 relay
Signal inputs/outputs	
Signal inputs 1 5 Quantity Type of signal inputs 1 4 Type of signal input 5	Pt1000 (temperature acquisition)
Signal inputs E.1, E.2 Quantity Type	
Signal output ${ m R}_{_{ m S}}$ Type Max. contact load	potential-free NO contact 1 (0) A, 24 V
Signal outputs PWM R1, PWM R2 Type Max. load	PWM, 250 Hz, 11 V 10 mA
Interfaces	
Micro-SD card slot suitable for the following cards: Type Formatting Recommended storage capacity	Micro-SD card, standard FAT16 (recommended), FAT32 2 GB max.
TTL interface Type Application	6-pin strip connection of a TTL/USB interface cable; further informa- tion can be obtained from your dealer
Hydraulic schemes (systems)	
Quantity	11
Display	
Туре	LCD display with backlighting
Application conditions	
Degree of protection	IP22, DIN 40050 (without front panel: IP20)
Protection class	I
Ambient temperature	0 +50 °C, when wall-mounted

Physical specifications	
Dimensions L x W x H	110 x 160 x 51 mm
Weight	370 g
Software class	A
Type of action	type 1.B, 1.Y
Type of fastening for permanently connected cables	type X
Degree of pollution	2
Ball pressure test temperature	Casing pan: 125 °C Other casing parts: 75 °C
Overvoltage category	class II (2500 V)

Tab. 8: Technical controller data

17.2 Cable specifications

Mains cable	
Mains cable type	H05 VV (NYM)
External diameter of mantle	6.5 to 10 mm
Conductor cross-section	
Single strand (solid)	≤ 2.5 mm ²
Fine strand (with core end sleeves)	≤ 1.5 mm ²
Diameter of the internal strain relief	6.5 to 10 mm
Signal cable	
Sensor cable length	≤ 100 m, including extension
Sensor extension cable	
Design	twisted-pair conductors for lengths > 10 m
Cross-section of each conductor	0.75 mm ² for lengths < 50 m
	1.50 mm ² for lengths > 50 m

Tab. 9: Technical data of the cables connected to the controller

18 Exclusion of liability

The manufacturer can neither monitor the compliance with this manual nor the conditions and methods during the installation, operation, usage and maintenance of the controller. Improper installation of the system may result in damage to property and, as a result, to bodily injury.

Therefore, the manufacturer assumes no responsibility and liability for loss, damage or costs which result from or are in any way related to incorrect installation, improper operation, incorrect execution of installation work and incorrect usage and maintenance. Similarly, we assume no responsibility for patent right or other right infringements of third parties caused by usage of this controller.

The manufacturer reserves the right to make changes to the product, technical data or installation and operating instructions without prior notice.

19 Legal guarantee

In accordance with German statutory regulations, there is a 2-year legal guarantee on this product for the customer.

The seller will remove all manufacturing and material faults that occur in the product during the guarantee period and affect the correct functioning of the product. Natural wear and tear does not constitute a malfunction. No legal guarantee can be offered if the fault can be attributed to third parties, unprofessional installation or commissioning, incorrect or negligent handling, improper transport, excessive loading, use of improper equipment, faulty construction work, unsuitable construction location or improper operation or use. Legal guarantee claims shall only be accepted if notification of the fault is provided immediately after it is discovered. Guarantee claims are to be directed to the seller.

The seller must be informed before guarantee claims are processed. For processing a guarantee claim, an exact fault description and the invoice / delivery note must be provided.

The seller can choose to fulfil the legal guarantee either by repair or replacement. If the product can neither be repaired nor replaced, or if this does not occur within a suitable period in spite of the specification of an extension period in writing by the customer, the reduction in value caused by the fault shall be replaced, or, if this is not sufficient taking the interests of the end customer into consideration, the contract is cancelled.

Any further claims against the seller based on this legal guarantee obligation, in particular claims for damages due to lost profit, loss-of-use or indirect damages are excluded, unless liability is obligatory by law.

55

20 Notes

